

IN THE CLAIMS

Claim 1 (currently amended): A method for manufacturing or forming a laminated synthetic leather, said method comprising:

providing a carrying roller,
engaging a textile carrier onto said carrying roller,
providing and disposing a lamination roller close to said carrying roller,

providing an extruder machine to extrude a material into a film,
downwardly feeding said film onto said lamination roller, to have said film carried on a ~~portion~~ segment of an outer peripheral portion of said lamination roller, and to have said film to be suitably cooled by said lamination roller, ~~and~~

providing a passage in said lamination roller,
feeding a cooling fluid through said passage of said lamination roller to cool said lamination roller and to cool said film when said film is carried on said segment of said outer peripheral portion of said lamination roller, and

compressing said film and said textile carrier together with said carrying roller and said lamination roller, to form said laminated synthetic leather, and to prevent said film from being completely penetrated into said textile carrier.

Claim 2 (original): The method as claimed in claim 1 further comprising arranging said carrying roller relative to said lamination roller, to change an angular position between said carrying roller and

said lamination roller.

Claim 3 (original): The method as claimed in claim 1 further comprising changing said extruder machine relative to said lamination roller, to change a position of said film relative to said lamination roller.

Claims 4, 5 (canceled).

Claim 6 (original): The method as claimed in claim 1 further comprising changing an angular position of said extruder machine relative to said lamination roller, to suitably supply said film to said lamination roller.

Claim 7 (original): The method as claimed in claim 1 further comprising changing a rotational speed of said lamination roller, to change a supporting time of said film on said lamination roller.

Claim 8 (original): The method as claimed in claim 1 further comprising introducing a foamable agent into said material for forming said film, and for increasing a softness of said film.

Claim 9 (original): The method as claimed in claim 1 further comprising forming said film into a porous structure having a plurality of perforations formed therein.

Claim 10 (original): The method as claimed in claim 1 further

comprising limiting said carrying roller to move within a rotational moving stroke of eighty nine degrees.

Claim 11 (original): The method as claimed in claim 1, wherein said material is selected from thermoplastic polymers.

Claim 12 (currently amended): The method as claimed in claim ~~4~~ 11, wherein said thermoplastic polymers ~~materials~~ are a mixture of thermoplastic urethane (TPU) + styrene butadiene rubber (SBR).

Claim 13 (currently amended): The method as claimed in claim ~~4~~ 11, wherein said thermoplastic polymers ~~materials~~ are a mixture of thermoplastic urethane (TPU) + styrene ethylene butylenes styrene block copolymer (SEBS).

Claim 14 (currently amended): The method as claimed in claim ~~4~~ 11, wherein said thermoplastic polymers ~~materials~~ are a mixture of thermoplastic urethane (TPU) + thermoplastic rubber (TPR).

Claim 15 (currently amended): The method as claimed in claim ~~4~~ 11, wherein ~~said~~ said thermoplastic polymers ~~materials~~ are a mixture of thermoplastic urethane (TPU) + ethylene propylene diene monomer rubber (EPDM).

Claim 16 (canceled).